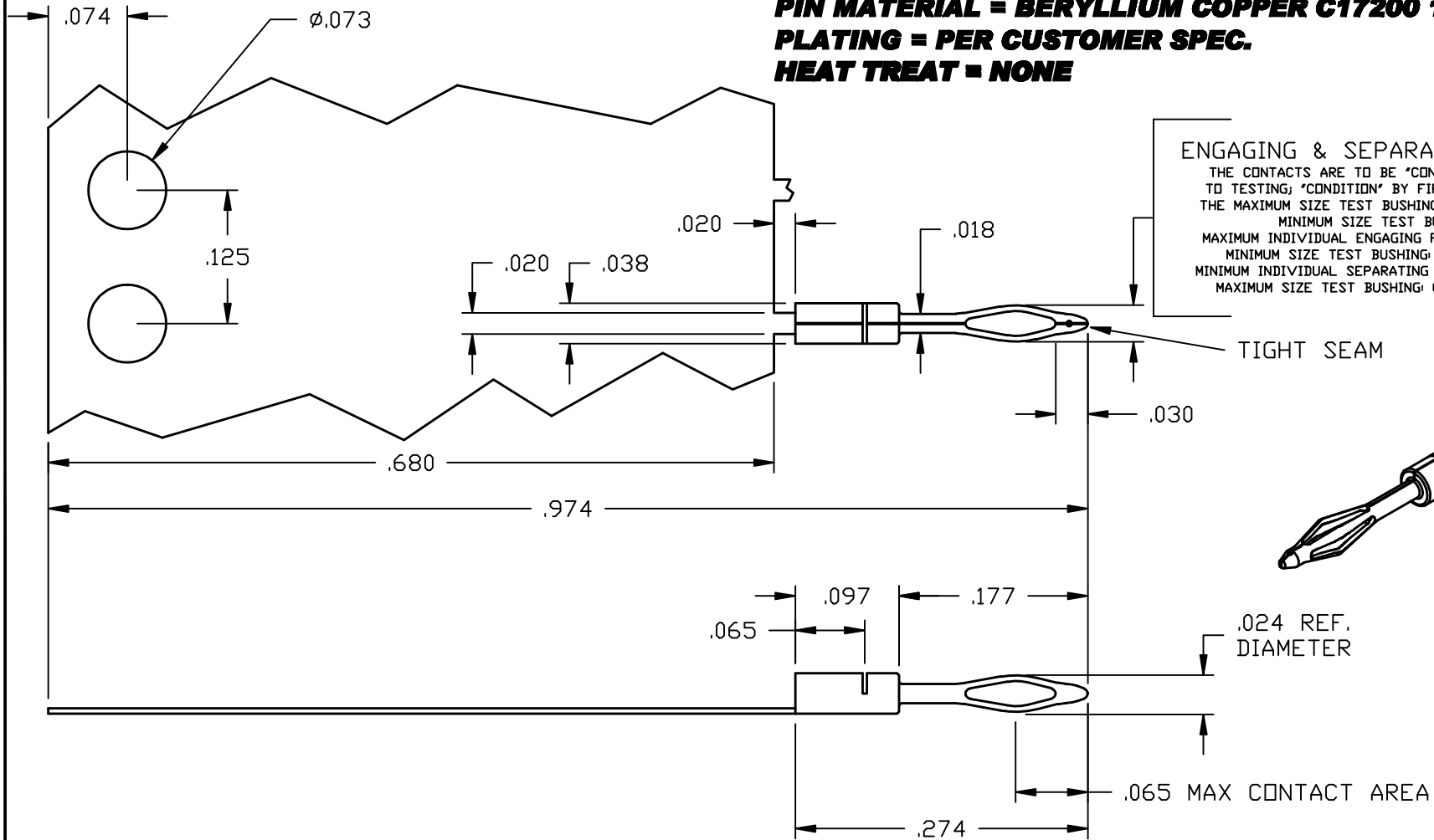


PRECISION STAMPINGS, INC.
500 EGAN AVE. BEAUMONT, CA 92223 (951)845-1174

REV CHART (ALSO SEE REVERSE SIDE)			
'TOOL' REV-DATE	'PRODUCT' REV-DATE	DESCRIPTION/REMARKS	INI- TIALS
A 10-18-99	B 11-8-01	ADDED .024 REF. DIM.	BLS
A 10-18-99	C 5/12/09	UPDATED	BLS

PIN MATERIAL = .005 THICK
PIN MATERIAL = BERYLLIUM COPPER C17200 1/2 HARD
PLATING = PER CUSTOMER SPEC.
HEAT TREAT = NONE



ENGAGING & SEPARATING FORCES
 THE CONTACTS ARE TO BE 'CONDITIONED' PRIOR TO TESTING; 'CONDITION' BY FIRST MATING WITH THE MAXIMUM SIZE TEST BUSHING, THEN WITH THE MINIMUM SIZE TEST BUSHING.
 MAXIMUM INDIVIDUAL ENGAGING FORCE, USING THE MINIMUM SIZE TEST BUSHING: 6oz., 0.37LB.
 MINIMUM INDIVIDUAL SEPARATING FORCE, USING THE MAXIMUM SIZE TEST BUSHING: 0.5oz., 0.032LB.

CLOSED CRIMP, CONTACT PIN
CONTACT SIZE 24

DIMENSIONS IN INCHES
 UNLESS OTHERWISE
 SPECIFIED

.X = FRACTION
 .XX = $\pm .010$
 .XXX = $\pm .005$

PIN

PART NUMBER

16213-24